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## CLAIMS

- A printing system receiving input data for printing images on a print media. comprising:
- an inkjet printhead having a body and ink ejection devices located on a substrate; and
- a nozzle member attached to the body and including a controller that uses the input data to optimize the temperature operating range for printing of pigmented ink.
- The printing system of claim 1, wherein the pigmented ink is printed over large print swaths with a high throughput.
  - The printing system of claim 1, wherein the controller is at least one of an integrated circuit processor, a printer driver or firmware.
  - The printing system of claim 3, wherein the controller controls an increase in the mean temperature of the substrate through a feedback loop.
  - The printing system of claim 4, wherein the feedback loop activates heating elements associated with the ink ejection elements.
  - The printing system of claim 1, further comprising a
    programmable feedback loop that increases a baseline temperature of the
    substrate before printing the pigmented ink.
  - 7. The printing system of claim 6, wherein the programmable feedback loop decreases a temperature differential between the baseline temperature and the mean temperature of the substrate.
  - 8. The printing system of claim 1, wherein the controller receives temperature data from a digital temperature sensor before printing begins, compares the temperature data with a set point for printing, and initiates

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heating elements associated with the ink ejection elements if the temperature data is below a printing threshold.

- The printing system of claim 8, wherein the controller turns off the heating elements when the threshold temperature of the substrate has been reached.
- 10. The printing system of claim 8, wherein the set point temperature for black pigmented ink is 40 degrees Celsius and for color pigmented ink is 45 degree Celsius.
- 11. A method for printing images on a print media from a printing system having heating elements located on a substrate, the method comprising:

receiving a temperature of the substrate before printing begins; comparing the temperature with a set point for printing; initiating the heating elements if the temperature is below a predetermined printing threshold; and

turning off the heating elements when the threshold temperature of the substrate has been reached.

- 12. The method of claim 11, further comprising maintaining a mean temperature of the substrate at a temperature that is within a predefined range of an optimal temperature for the production of a droplet of ink.
- 13. The method of claim 12, further comprising controlling temperatures of specific sections of the substrate and a baseline temperature of ink ejection nozzles associated with the respective sections.
- 14. A large array inkjet printing apparatus that prints pigmented ink, comprising:

a monolithic substrate defining a printhead; a large array of ink ejection elements formed on the substrate;

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a nozzle member coupled to the substrate and including a controller that optimizes a temperature operating range for printing the pigmented ink.

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- 15. The large array inkjet printing apparatus of claim 14, wherein the controller receives temperature data from a digital temperature sensor before printing begins, compares the temperature data with a set point for printing, and initiates heating elements associated with the ink ejection elements if the temperature data is below a printing threshold.
- 16. The large array inkjet printing apparatus of claim of claim 13, wherein the controller controls an increase in the mean temperature of the substrate through a feedback loop.
- 17. The large array inkjet printing apparatus of claim 16, wherein the feedback loop activates heating elements associated with the ink ejection elements.
- 18. The large array inkjet printing apparatus of claim 13, further comprising a programmable feedback loop that increases a baseline temperature of the substrate before printing the pigmented ink.
- 19. The large array inkjet printing apparatus of claim 18, wherein the programmable feedback loop decreases a temperature differential between the baseline temperature and the mean temperature of the substrate.
- 20. The large array inkjet printing apparatus of claim of claim 13, wherein the controller controls temperatures of specific sections of the substrate and a baseline temperature of ink ejection nozzles of the nozzle member associated with the respective sections.